

ABSTRACT OF THE DISCLOSURE

A damper for a speaker includes an auxiliary damper 12 impregnated with a thermosetting resin, a laminate film 121 laminated on the auxiliary damper 12, and a primary damper 5 formed on the auxiliary damper 12 or the laminate film 121. Alternatively, the damper may include the auxiliary damper 12 impregnated with the thermosetting resin (phenol) and coated with a coating agent, and the primary damper formed on the 0 auxiliary damper and the coating agent 122. Thus, the dual damper which has enhanced reliability in resisting a high power and can be produced at a low cost without variation in the production can be obtained.